

### **Abstract of the Disclosure**

A vertical bagging apparatus [101] comprises a bag station [105] having multiple stations [403A, 403B, 403C, 403D] for holding a variety of wicket-supported bags. A tooling assembly [107] accepts product for a product line and dispenses the product into an opened bag from the bag station. A bag transfer assembly [109] lowers the filled bag to a bag seal assembly [111] located vertically below the tooling assembly. The apparatus allows high speeds and quick-change of bags and bagged product.